

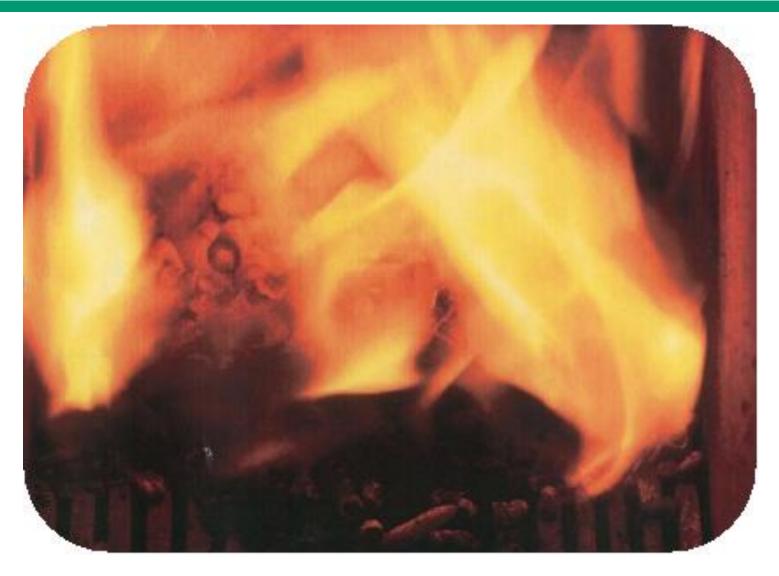
Wood Pelleting Status





Wood pellets – the fuel of the future







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Areas of wood pelleting

- Industrial pellets
 - low quality pellets
 - low focus on quality
 - binders only used exceptional (raw material depending)
 - no sulfur limitation
- Standard Pellets
 - according to standardized methods
 - DIN Plus standard DIN 51731
 - ÖNORM standard M 7135
 - limitations of sulphur, dust, ash and others
 - DIN Plus and ÖNORM will from the new EU standard within the next 2 years (prEN 14961-2, ENplus)
- Wood Pellets:
 - outside industrial pellets
 - countries where standardized pellets are not yet of interest









In which areas can Lignin be used

- Industrial pellets (non quality)
 - normally no interest for a binder
 - but exceptional if pellet quality is really bad
- Standard pellets:
 - an area which is controlled on quality, (good pellet needed)
 - as sulphur is limited Lignobond DD can max. be used at 1% dosage
 - Lignin is not yet classified in the DINPlus and ÖNORM
 - (work is ongoing to place Lignin into these standards)
 - currently only natural starch is used in the standards
 - pellet hardness tested with Lignotesters (Tekpro BLT)
- all quality wood pellets
 - where standardized methods are out of interest









Which types of Lignins are used

- Lignobond DD
 - max dosage of 1% in standardized areas
 - up to 2,5% for non standardized pellets
- Xtreme 25:
 - low inclusion binder
 - reduces the amount of total sulphur in the pellets
 - or could further improve the binding properties
 - 0,5-1% in standard pellets
- Pelltech 1, Pelltech 2
 - for pellets which are difficult to press in terms of energy
 - reduces the total energy consumption
 - improves the pelleting process
 - often used in combination with natural starch









Raw materials for WP



- sawdust
- plane chips
- forest wood
- recyled wood
- chemical untreated wood from the wood industry
- chemical untreated old wood



Standardized pellets



Standard	Pellets	ÖNORM	DIN51731	DINplus
diameter	mm	4-10	4-10	
length	mm	5 x D1	< 50 mm	5 x D1
raw density	kg/dm3	< 1,12	1 < density <1,4	< 1,12
water content	%	< 10	< 12	< 10
ash	%	< 0,5	< 1,5	< 0,5
heat value	MJ/kg	≻18	17,5 <hw<19,5< td=""><td>≻18</td></hw<19,5<>	≻18
sulphur	%	< 0,04	< 0,08	< 0,04
nitrogen	%	< 0,3	< 0,3	< 0,3
chlorine	%	< 0,02	< 0,03	< 0,02
abrasion	%	< 2,3	-	< 2,3
pelleting aid	%	< 2	(no limit)	< 2



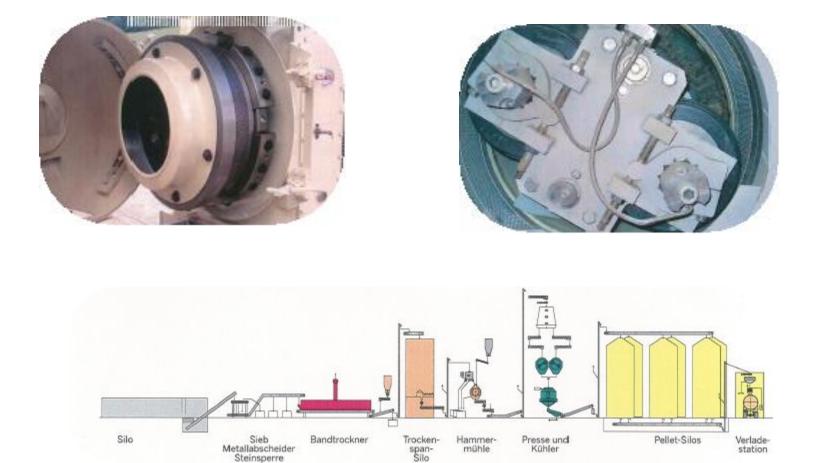
- customers can be found under:
- Feed Technology
 - under PPE (Pelleting performance enhancers)
 - non feed



Borregaard LignoTech

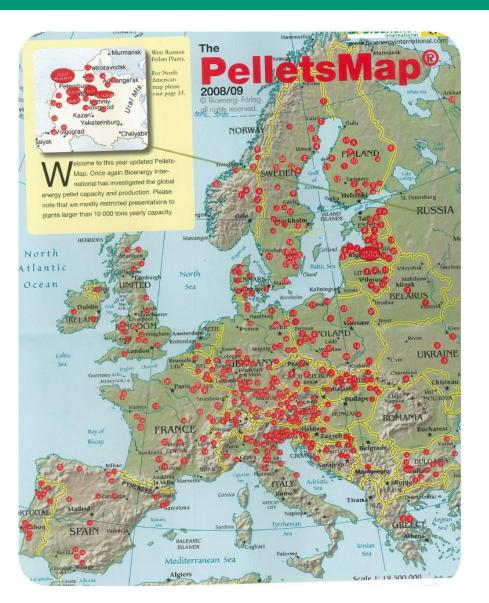
The production process







Wood peletting within Europe





Borregaard LignoTech

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100		TOTAL STOR	anaytar
	AUSTRALIA		
ALIPOT	Pellet Heaters Autorator, New S Wales	5.000	2.000
tura	Weinstein Europe (OT Farry) & dilyony	233 000	4
	AUSTRIA		
ATP01	Binder, Fögen	85 000	60.000
ATP03	Glechner, Mattighofen	60.000	29.000
ATPD5	Leitinger, Preding.	70.000	-
ATP07	Pabst, Zeltweg	60.080	50.000
ATP09	HTTS, Stainach	20.000	*
ATP10	Pfeifer, Kundl	150 000	62 000
ATP11	Seppele, Feistritz an der Drau	28 000	15 000
ATP13	RZ, Ybhs	80.000	70 000
ATP14	Leitinger, Leoben	40.000	-
ATP15	Seppele, Sachsenburg	65 000	45 000
ATP16	Pellex, Lieserbrucke	40.000	17 000
ATP17	FireStixx, Abtenau	46 000	35 000
ATP19	Schößwendter, Saalfelden	23 000	23.000
ATP21	Hasslacher, Hermagor	40.000	1. Contraction (1. Contraction)
ATP22	Holz & Wärme Pelle, Althoten	20.000	-
ATP23	MAK, Griffen	24 000	-
ATP24	Haupl, Vöcklamarkt	100 000	-
ATP25	Bindet, Jenbach	35 000	32.000
A'EP31	RZ, Gaishorn	20 000	10.000
ATP33	Pfeifer, Imst	25 000	5.000
ATP34	RZ, Leiben bei Melk	constr.	0
ATP35	Ökowärme, Reichraming	constr.	0
ATP36	Rumelmayer, Enns	constr.	0
ATP37	PowerPellets, Grossklein	constr.	0
ATP38	RZ, Bad St Leonhart	CONSTE	0
	BELARUS		
BYP01	Bionovas/Gamel, Gamel	24 000	24 000
BYP02	BRM, Minsk CLOSED 3 Years ago	CLOSED	
	BELGIUM		
BEP01	Recybois, Viston	50.000	40.000
BEP02	Granubois, Bièvre	15 000	-
BEP03	Pellets Mandi, Fleurus	30.000	-
BEP04	Delhez Bois, Dison	55 000	
BEP05	Erda, Bertrix	130 000	-
REPOS	IBV, Burtonville	120 000	-
BEP10	Wonterspan, Deiraze	20.000	15 000

1	FRP05	Sofag, Arc Sous Cicon	10 000	1.,
	ERP07	Archimband Scierie, Secondigne sur Belle	-	14
1	FRP0S	Alpha Luzerne, Pratz	4	4 8
1	FRP09	Eurodesi, Pauvres	40 000	8
)	FRP11	Vert Deshy, Meximieux	30.000	: E
3	FRP12	Alsace Pellers, Alsace	1000	1
1	FRP13	Biowood, Challans	20 000	ł
Canal -	FRP14	Natural Energie Deshydrome, St Claire sur Galaure	20 000	E
	FRP15	Sica Grasa, Sainte Sabine en Born	-	1
	FRP16	Cooperative De Ble, Salvagnac	20:000	1
	FRP17	Sundeshy, Noirlieu	10 000	
	FRP20	Manubois Groupe LeFebvre, Haute Normandie	10 000	
5	FRP22	Piveteau, Sainte Florence	20 000	
İ	FRP33	Coop le Gouessant, Ofab, Lamballe		
ŝ	FRP34	HD Services, Loudéac	10.000	
i	FRPS.5	Haut Doubs Pellet, Levier	-	l i
1	FRP40	Cogra , Auvergne	50.000	
i	FRP48	Eurofexerrage, Arc les Gray	10 000	
	FRP52	Wood Pellet Industry, Saint Loup, Auvergne	τ.	
j	FRP54	Biowood, Fontenay le Comte		
	FRP63	Nergya, Vacheresse		
1		GERMANY		
	DEP04	Westerwälder Holzpellets, Langenbach	40 000	
	DEP05	Landw. Trocknungsgenossenschart, Neuhof an der Zeut	10.000	
	DEP06	CompacTec, Straubing	120 000	
	DEP07	Drechslerei Spiegelhauer oHG Pel- linos Holzpellets, Hallbach	15 000	
	DEP09	Ante-Holz, Bromskirchen-Somplar	50.000	
	DEP16	Schellinger Weingarten, Buchenbach	80.000	
	DEP17	Gregor Ziegler, Plössberg	100 000	
	DEP20	BSVG, Klix	20 000	
	DEP23	BioPell, Empfingen	60.000	
	DEP24	Sägewerk Schwaiger, Hengersberg	100 000	
	DEP25	In-Energie, (Gee Energy) Grossmeluring	30.000	
	DEP26	Holzkontor&Pelletierwerk Schwedt (VisNov2), Schwedt	120.000	
	DEP27	WEAG &: Mohr, Trier	12 080	
	DEP28	Glechner, Simbach am Inu	30 000	
	DEP30	Binderholz Deutschland, Kösching	140 000	125
	110021	German Pollets, Wisman	256-000	12

	در	Erda, Bertrix	130 000	•
1	sEP06	IBV, Burtonville	150.000	K
4	BEP10	Wonterspan, Deiraze	20.000	15 000
		BOSNIA-HERZEGOVINA		1.00
5	BAP01	Vitales (Istrabenz), Nova Bila	45 000	-
1	BAP02	Vitales (Birabenz), Bihac	35 000	-
	BAP04	EnerNovi, Novi Grad	20 000	+
	BAP06	FIS, Vitex	3 000	+2
1	BAP03	Panefin, Sebac	40.000	-
	BAP05	Swisseco Pellets RS, Zvornik	12.000	-
		BULGARIA		
	BGP02	Erato Hokling, Haskovo	600	600
	BGP03	GTI Ltd, Mizia	500	-
	BGP04	Ecoflam, Velingrad	1.000	*
	BGP05	Ecokalor, Velingrad	1 000	2
	BGP07	Biofire, Velingrad	1.000	2
N 1	BGP08	Ahira, Plovdiv	4	2
	BGP09	Sredna Gora, Stara Zagora		-
	BGP11	Biopellets Bulgaria, Plovdiv		
6	BGP12	Bulpeller, Sofia	+	-
	BGP13	Biop Plam, Sofia	2	7
	BGP14	Ais-les, Ajtos	-	100
	BGP15	Ecoeffect, Pernik		4
	BGP16	Wiwa Agrotex, Alfatat	-	+
		CANADA		
):	CAP02	Pinnacle Pellet, Quesnel BC	90.000	4
)	CAP03	Premium Pellet, Vanderboof BC	130 000	
10	CAP04	Princeton Co-Gen, Princeton BC	90.000	-
360	CAP05	Pinnacle Pellet, Armstrong BC	50 000	-
0	CAP06	Pacific Bioenergy Curps, Prince George BC	130-000	+
0	CAP07	Dansons-Vanderwell, Slave Lake	40.000	
0	CAPOS	Energex Pellet Fuel, Lac-Magentic	90.000	
00	CAP10	Shaw Resources, Shubenacadie	90.000	
0	CAPI1	EnLigna, Musquodoboit	120 000	120.000
0	CAP12	Lauzon Rec. Wood Energy, Papineauville	20.000	1
00	CAP12 CAP13	Lauzon Recycled Wood Energy , St Paulin	25 000	
COLOR STREET	No. of Concession, Name		150 000	
0	CAP14	Pinnacle Peller, William's Lake BC		
100	CAP15	WestWood Fibre, Westbank BC	50.000	*
0	CAP16	Pinnacle/Canfor, Hooston Peller, BC	and an experience of the second	
0	CAP17	FootHills, Grande Cashe	25 000	35
000	AP18	La Crete Premium Pellets, La Crete	75-000	*

DEP27	WEAG & Mohr, Trier	12 000	10 000
DEP28	Glechner, Simhach am Inn	30 000	+
DEP30	Binderholz Deutschland, Kösching	140.000	70.000
DEP31	German Pellers, Wismar	256 (00)	256 000
DEP33	Haas Holzprodukte, Falkenberg	12 000	-
DEP35	Anton Heggentalles, Unterbernbach	120 000	120 000
DEP36	Bin-Energy Madau, Mudau	40.000	40.000
DEP37	Franken Pellets, Stadtsteinach	15.000	13-500
DEP38	German Pellets, Ettenheim	128 000	128 000
DEP39	German Pellets, Herbrechningen	256 000	256.000
DEP40	Bayerwald Pellet (Holz Schiller), Regen	30 000	25 000
DEP44	WEAG & Mohr, Rötsweiler-Nock- enthal		3
DEP45	Energiepellets Oberhonnefeld (West- erwälder), Oberhonnefeld	48 000	25 000
DEP46	Energyepellets Husenfeld, Hosenfeld	40.000	
DEP48	EC Bioenergie Heidelberg, Rhein	1.50 000	-
DEP49	Holzwerk Baumarin, Wangen, Allgiu	35 000	0
DEP51	Vertriebskontor Reichardt, Schleswig-Holstein	110.000	*7
DEP52	European Pellet Company (EnLigna), Sachsen	128 000	120 000
DEP53	Emil Steidle, Sigmaringen	30.000	(*)
DEP55	Schellinger, Krauchenwies	40.000	
DEP57	Holzindustrie Schlitz, Schlitz	constr.	0
DEP61	Holzpellets Wüstenroth	30 000	+
DEP62	FireStixx Hartlietner, Zienheim	10 000	8 000
DEP63	Glechner, Praffkirchen	20.000	15 000
DEP64	B&B Booenergie, Calau	90.000	75 090
DEP65	BEN BioEnergie Niedersachsen, Bu- chholz	77.000	69 000
DEP66	Fehrbellin Natarholz, Fehrbellin	45 000	40 000
DEP68	TWO Peller Rhein-Main, Offenbach	16 000	5 000
DEP70	Stawag Energie, Aachen	40 000	40.000
DEP71	Unomando Pellets, Pforzheim	10.000	10 000
DEP72	EnLigna, Torgau	120 000	-
DEP73	Eko Holz und Pellethandel, Neu- münster	*	1
DEP74	Woodox, Leipzig-Wiederitzsch	-	-
DEP77	Baust Holzberriebs, Eslobe	20 000	15.000
DEP78	Monnheimer Holzwerk, Grasellenbach	10 000	-
DEP80	BK Bioenergie Brennstoffwerk Kehl Heidelberg	the state of the s	+





TTO.	Show Researces, Mubinacadar	20,000	
UL.	EnLigna, Musquedebear	120.000	120 000
12	Largon Rec. Wood Energy, Papineauville	20.000	-
3	Laurun Recycled Wood Energy , St Paulin	25 000	*
14	Pinnacle Pellet, William's Lake BC	150 000	-
1.5	WestWood Fibre, Westbank BC	50 000	±3
16	Pinnacle/Canfor, Houston Pellet, BC	130 000	10
17	FootHills, Grande Cashe	25 000	-
18	La Crete Premium Pellets, La Crete	75 000	**
20	Pellets, Ear Falls	15.000	Ea l
22	Timber Creek, Ingersol	50 000	+
24	LG Granule, St Felicien	50.000	-
25	EcoFlame, Kipawa	30 000	-
26	Amos, PQ	50:000	
28	Marwood, Fredericton	10 000	-
31	Pinnacle Pellet, Meadow Bank	275 000	0
33	Shaw Resources, Belledune	75 000	
	CHILE		
101	Andes BioPellets, Los Ángeles	-	-
10.2	EcoPellets, Noviciado	1.0	-
	CROATIA		
POI	Spacya, Vinkovci	30.000	4
P02	Finvest, Cabar	20 080	-
P0.3	Pellers, Zupania	40,000	
204	Energy Pellers, Delnice	30 000	-
P0.5	Visevica Komp, Perusic	25 000	+
(PO6	Adriadevo, Gradec	10 000	1
2P07	Drvenjaca, Fuzine	7 340	
	CZECH REPUBLIC		
2P03	Enviterm, Zdirec	5 000	-
ZPIH4	Jesenik Biofuels, Opava	6.000	
ZP06	Braznice u Pisku, Pisek	4 000	3
ZP07	Chodová planá, Tachov	6 000	-
ZPOS	Chanovice, Horovice	7 000	-0
ZPOS	Leitinger, Paskov	180.080	65 000
	INVALUANT.		

FP71	Unomondo Pellera, Pforzheim	10.000	10 000
cP72	Enligna, Torgau	120 000	4
EP73	Eko Holz und Pellethandel, Neu- münster	÷.	
EP74	Woodox, Leipzig-Wiederitzsch	-	-
EP77	Baust Holzbetriebs, Eslohe	20.000	15 000
EP78	Monnheimer Holzwerk, Grasellenbach	10 000	-
EP80	BK Bioenergie Brennstoffwerk Kehl, Heidelberg	50 000	+
EP19	Neue Energie Gesellschaft, Gros- senhain	30 000	
EP22	PowerPellers Vertriebs, Eslohr	15.000	15-000
	GREECE		
RP01	Bioenergy Hellas, Larisa	10.000	8-000
RP2	Sakkas, Karditsa	20 000	
	HUNGARY		
UP02	Beregi Zöldvonal 1, Olaszliszka	20 000	-
IUP03	Beregi Zöldvonal 2, Nyirlugos	33 000	-
IUP04	Nyir-Pellet, Nyiribrony	33 000	4
IUP05	Nyirségi Energenkai, Nagyhalász	30.000	1
IUP06	Corvinus Energetikai, Szombathely	30.000	
IEP07	Pannon Pellet Kft, Belezna	10.000	10 000
IUPOS	Agritrade Srl	100 000	
	IRELAND		
R1P01	D Pellet Ltd, Kilkenny	70 000	15 000
HP02	Irish Woodpellets Ltd, Galway	2.500	17
	ITALY		
TP01	Sitta, San Giovanni al Natisone	30.000	25 000
TP02	Biocalor, Romans d'Isonzo, Friuli Venezia Giulia	20.000	15 000
TTP04	Segarifruili, Percoto, Frudi Venezia Giulia		15 000
TP05	PST la Pedemontana di Pizzato Pier- antonio, Veneto	-	10 000
TTP06	La Tiesse, S Michele de Piave di Ci- madolmo, Veneto	40.000	30 000
ITP07	[] Truciolo, Canda, Veneto	25 000	CLOSEL
TTP14	Ardeco, Casalmaggiore	+	-
TIP17	C&cB Calor, Limbiate		>15 000
ETP19	Del Carto, Verdeno Inferiore, Lombardia	25 000	20.000

_c06	Braznice u Pisku, Pisek	4 000	-
ZP07	Chodová planá, Tachov	6.000	*
CZP08	Chanovice, Horovice	7.000	-
CZP05	Leitinger, Paskov	100 000	65 000
	DENMARK		
DKP01	Vapo AS, Vildbjerg	90.000	60.000
DKP03	Vattenfall (Dong), Köge	150 000	88.000
DKP04	Bodilsen Traepillefabrikken, Nyköbing	20 000	a
DKP03	Skandinavisk BioBrändsel Ind., Assens	20.000	-
DKP06	DLG Service, Års	60.000	
DKP09	Dansk Träemballage, Ribe	40.000	-
DKP10	Dan-Traepiller, Vandrup	20 000	
DKP11	Genfa Traepiller, Vinderup	18 000	-
DKP12	Steens Biobraendsel, Kjellerup	40.000	
DKP13	Rodekro Biofabrik A/S	30 000	30.000
	ESTONIA		
EEP03	Hansa Graanul, Patkula	110.000	CLOSED
EEP02	AS Flex Hear, Rakvere	105 000	91 000
EEP03	Graanul Invest/Delcotec, Paide	40.000	-
EEP04	Vapo Oy, Tootsi Turvas, Parnu	15 000	CLOSED
EEP05	Graanul Invest, Paide	105 000	-
EEP06	Graanul Invest, AS Pellets, Rakvere	10.000	
EEP07	Graanul Invest, Patküla	100.000	2
	FINLAND		
FIP01	Parkanon Pellets, Parkano	25 000	12
FIP02	Yapu Oy, Turengin Pellettitehdas, Turenki	70.000	÷
FIP04	Vapo Oy, Kaskinen, Syväsatamantie	45 000	-
FIP05	Vapo, Haminan Puunjalostus Oy	CLOSED	0
FIP06	Vapo Oy, Ilomantsin, Savotantie	70.000	-
FIP08	Vapo Oy, Kārsāmāki	40.000	14
FIP09	Vapo Oy. Haukinevan, Peräseinäjoki	60 000	4
FIP10	Paahtopuu Oy, Korkeakoski	25 000	-
FIP11	Vapo Oy, Ylistaro, Kylänpää	40.000	
FIP12	Nords: Pellett, Soini	40.000	20 000
FIP19	Vapo Oy, Haapavesi	65 000	-
FIP24	Vapo Oy, Vilppula	100 000	-
FIP25	Versowood Oy, Vierumäki	60 000	30 000
FIP26	Paalwopuu Oy (Versowood), Paahtopos	20 000	10 008
FIP27	L&T Biowatti, Luumäki	20 000	400
FIP28	L&T Biowatti, Suonenjoki	30.000	
	FRANCE		
FRF01	Cogra, Mende	16 600	16 000

Dielen Dielen Diesel

_	madolovo, Veneto		-
P07	Il Truciolo, Canda, Veneto	25 000	CLOSED
P14	Ardeco, Casalmaggiore	a	-
P17	C&B Calos, Limbiate	÷	>15.000
TP 19	Del Curto, Verderio Inferiore, Lombardia	25 000	20 000
FP21	Savoie Pan, Ligna Tech Italia, Piner- olo, Piemonte		1
TP33	Rossikol, Sambuceto	30 000	-
FP43	Friul Pellet, Captiva del Friuli, Friuli Venezia Giulia	40.000	10 000
EP44	BINI Fernando, Cremona, Lombardia	-	>15 000
TP:45	Braga, Casalmaggiore, Lomharidia	23.000	2
TP46	Vicari Trading, Como, Lombardia	(4)	>15 000
TP 50	Produttori Sementi Veroria, Caldiero, Veneto	25 000	10 000
TP51	Priant, Vazzola, Veneto	15 000	12.000
TP52	Elle-Bi, Cerreto Guidi	30.000	-
TP54	Mallarini, Lipuria	-	10 000
TP55	Pe.Pe., Azzana Decimo	30 000	10.000
TP56	Bordignon Guseppe, Selva del Montello, Veneto	15 000	
TP57	Eurocom, Marche	>15 000	7 500
TP58	Geminati, Lombardia	-	15 000
TP59	Imola Legno, Emilia Romagna	>15 000	5 000
TTP60	Italmuciolo, Emilia Romagna	30.000	25 000
ITP61	Melinka Italia, Veneto		15 000
ITP62	Pedemontana Legnami, Vazzola, Veneto	4	15.000
ITP53	Energy Pellets, Riese Pio X	30 000	-
	JAPAN		
IPP01	Meiken	15 000	-
IPP02	Forest Energy (Mitsubishi), Hita	25 000	
IPP03	Forest Energy (Mitsubishi), Kadokawa	25 000	-
	LATVIA		
LVP01	Lantmännen Agroenergi, Talsi	90 000	47 000
LVP02	BBG, Zemgales Granulas, Lecava	25 000	CLOSED
LVP03	Latgranula/locukalna, Riga	24 000	1.
LVP04	CED, Katrinkains, Cesu	12 000	-
LVP05	Eastern Biofuels, Sia Marama, Liepap	a. 48.000	1)
LVP06	BBG, Gaujas Granulas, Riga	84 000	CLOSED
LVP07	BBG, Videzemes Granulas, Cesvain		CLOSE
LVP08	Kurzemes Granulas, Ventspils	42 000	-
LVP09	Graanul Invest, Launkaloe	120 800	60 00XI
LVP10	Largran, Jaunjelgava	75 600	- 1
LVP11	Latgran, Jekabpils	110 000	-
LVP13	Nordic Bioenergy, Riga	15 000	CLOSEI



_			
6	Katlakalna, Latvia	24 000	-
7	Dekmeri, Baldone	12 000	-
9	Ekosource, Aluksne	12 000	-
0	Frix, Valmiera	24 000	-
1	Kolcagentura, Lecava	30 000	-
5	Nelss, Aizkraukle	\$4 000	5
7	Priedaines, Varaklani	12.000	-
9	SBE, Talsi	72.000	-
	LITHUANIA		
2	GaireLita, Radviliskis	18 000	12 000
7	Graanul Invest, Alyrus	70.000	+
8	Granulita, Baisogala	25 000	25.000
9	Biofuelz, Prienai	14.000	10.000
ò.	Baltwood, Vilnius	-	6.000
1	Utenos Gelzbetonis, Utena	4.200	CLOSED
4	Boodela, Vilnius	18 000	12 000
	MONTENEGRO		
01	Vektra-Jakic, Pljevlje	25.000	
	NORWAY		
01	Norsk Pellets, Vestmarka	40.000	
02	Statoil Trepellets, Brumunddal	30 000	2
05	Vi-Tre, Raros	11 000	4
06	Statoil, Möre Biovarme, Summöre	8 000	+
ÓB.	Innlandet Energipellets, Rendalen	20 000	-
09	Forforedling BA, Levanger	10 000	4
11	Hallingdal Trepellets, Ål	45 000	4
12	Merpellets AS, Meråker	CONSTE	0
	POLAND		
1	Arno-Eko, Szczecia	69.000	60 000
2	Barlinek, Barlinek	80 000	80.000
4	Vapo, Slubice	80.000	40.000
6	Task, Kiszkowo	20 000	12.000
7	Vapo, Brzczioki	10.000	8 000
3	Sylva, Koscierzyna, Wiele	12.000	4
4	Pelety Kozienice, Kozienice	12.000	10.000
9	Furel, Bialy Bor	24 000	6 000
1	Pellet-Art, Torzym	60.000	60.000
5	Eko-Ometa, Ometa	30.000	15.000
7	E.M.G. Szepietowo, Bialystok	50.000	50.000
9	Libero, Kuczbork	18 000	12 000
0	Stelmet, Zielona Gora	140 000	60 000 *
Z	Rape, Opole	10.000	5 000
S	Tarrak Olczyk	20 000	20.080
-	PRIVATE CHEZYK	20'000	12 000

37 PBH Zalubski, Jelez Laskowice

36.000

12 000

EP01	Pajala Bioenergi, Pajala	18-000	8 000
EP02	Biolinergi i Luleà, Luleà	97.000	95 600
EP03	MBAB Energi, Robertsfors	42.000	2,5 000
EP04	Skellefteå Kraft, Hedensbyn, Skellefteå	130.000	-
EP05	SCA BioNorr, Härnösand	160.000	160 000
EP06	Neova, Ljusne	40.000	40.000
EP09	Neova, Främlingshem, Valbo	65 000	65 000
EP10	Statoil Pellers, Saffle	47.000	38.000
EP11	Laxà Pellers, Laxà	93 000	80.000
EP12	Boo Forssjö, Katrineholm	53 000	\$3.000
EP14	Neova, Forsnäs, Österbymo	90 000	90.000
EP15	Neova, Vaggeryd	130.000	130 000
EP16	Laurmännen Agroenergi, Malmbäck	90.000	65 000
EP17	Lantmännen Agroenergi, Norberg	90.000	80 000
EP18	Lammännen Agroenergi, Ulricehamn	90.000	70 000
EP19	Lantmännen Agroenergi, Sölvesborg	50-000	35 000
EP20	Södra Skogsenergi, Mönsterås	40.000	35 000
EP21	Vida Pellets, Wisswood, Hook	55.000	55 000
EP22	Helsinge Pellets, Edsbyn	60.000	constr.
EP23	Burea Pellers, Barea	20 000	2 800
EP24	Mockfjärds Biobränsle, Mockfjärd	30 000	18 000
EP26	SCA BioNorr, Stugan	20 000	20 000
EP27	Glommers Miljöenergi, Glommersträsk	5000	3200
EP31	V-Pellets, Grums	30 000	5 800
EP33	Derome Bioenergi, Veddinge	55 000	40.000
EP34	Smålandspellets, Korsberga	50 000	25 (000
EP35	HMAB, Sveg	65 000	28 000
EP37	Skellefel kraft, Biostor, Storuman	105 000	0
EP38	Rindi Älvdalen AB	constr.	0
EP39	Södra Skogsenergi, Långasjö Emmaboda	20 000	28:000
EP41	Rindi, Västerdala AB, Vanshro	70 000	.55 000
EP43	Stora Enso Grums	109 000	-
EP44	Fågelfors Hyvleri, Fågelfors	25 000	25 000
	SWITZERLAND		
THP01	Bueli, Willisau	12 000	10 000
HP02	Tschopp Holzindustrie AG, Buttisholz	30 000	30 000
THP03	AEK Pellet, Solothurn	60 000	25 000
HP04	Keller Konrad, Unterstammheim	6.000	6.000
HP05	Bartholdi Pellets, Schmidshof	12.000	3.000
HP08	Pelletwerk Mittelland, Schöfrland	constr.	0
	THE NETHERLANDS		
ALPOT	Energy Pellets Moerdijk, Moerdijk	100 000	100 000
	UNITED KINGDOM		
JKP01	Welsh Biofnels, Bridgend, Wales	50.000	CLOSED

Libero, Kuczbork	18 000	12 000
Stelmet, Zielona Gora	140.000	60 030 *
Rape, Opole	10 000	5 000
Tartak Olczyk	20 000	20 000
PBH Zalubski, Jelez Laskowice	36 000	12 000
PORTUGAL		
Biomad Energias Renováveis, Lousada	2 000	-
Enermontijo, Pegeos	85 (00)	+
Pellets Power (Gesfinu), Viscu	100 000	-
Junglepower (Gesfinu), Porto	90 000	+
Pellets Power 2 (Gesfinu), Setubal	90.000	-
Porto de Aveiro (Gestinu), Aveiro	-	÷
Porto de Sines (Gesfinu), Sines	constr.	0
Biobriquere, Quimbres	30.000	-
Flogistica, Vila Verde	25	-
Briquetes Raro, V N Gaia	-	-
Enerplegy, Lisbon		
RUSSIA		
Ecotech, Podporozhie, Leningrad	10 000	-
RosPolitekhLes, St Petersburg	25 000	25'000
Enbima, Vladimir Region	70.000	6.000
Vologda Bioexport, Vologda	30 000	30.000
InterTeplo, Moscow	10 000	5.000
Biotop, Valday, Novgorod	20 000	+
Biom, Arkhangelskaya	35 000	30 000
Murashinskiy Biofuel, Kirov Region	10 000	-
Vologdalesprom, Vologda	20 000	4.000
Lesprom, Cherepovez, Vologda	15 000	8 000
Algir Pellets, Noschul, Komi Republic	11 000	10 000
Euro Technov Pellemaks, Vologda	70.000	10.000
Topgran, Galich, Kostroma Region	10 000	-
Ecoles	25.000	20.000
Ecopel, Kirovsk, Leningrad Region	60.000	-
Ecoenergy, Pskov Region	60.000	
Biomag Ecotechnology, Petroza- vodsk, Karelia Republic	10 000	10 000
Veek, Pskov Region	10.000	40
Grinlat, Rostov-na-Dony	100 000	100 000
Enisey, Krasnoyarsky Region	40.000	25.000
Kruglov CP, Nizny Novgorod	10 000	-
KosmoEnterprise, Irkhutsk	10 000	-
Lesnye Technology, Tver Region	10 000	+
Plussky, Leningrad Region	10.000	6.000
Reley, Kostroma Region	10.000	
Start Time Banning	50.000	25,000

CHP08	Pelletwerk Mittelland, Schöftland	constr.	-Delan
	THE NETHERLANDS		I IIII
NLPOT	Energy Pellets Moerdijk, Moerdijk	100 000	100 000
	UNITED KINGDOM		
KP01	Welsh Biofuels, Bridgend, Wales	50 000	CLOSED
UKP02	Balcas Brites, Enniskillen	55 000	,55 000
KP04	Clifford Jones Timber	42 000	-
UKP12	The Renewable Fuel Company, Barking	5 000	-
UKP14	Balcas Brites, Invergordon, Scotland	100 000	constr.
UKP15	Puffin Pellets, Boyndie	25 000	0
UKP16	Forest BioProducts Ltd, Perth	60 000	-
UKP18	Land Energy, North Yorkshire	50 000	-
UKP19	Land Energy, Powys, Wales	CORNER.	0
UKP22	Biojoule Ltd, Oxford	10 000	-
UKP23	Agripellets, Warwickshire	constr.	0
UKP24	Agripellets, Alcester	constr.	0
UKP25	Jack Moody Biomass, Wolverhampton	constr.	0
	UKRAINE		
UAPOL	KTK Impex, Summa	-	6.500
UAP02	Barlinek, Vinnica	20 000	10 000
UAP03	Itac Group Mukaschevo, Pausching	75 000	-
UAP04	Barlinek, Ivano Frankovsk, Kalvsji	24 000	0
	USA		
USP01	New England WoodPellets, New Hampshire NE	65 000	65 000
USP02	New England WoodPellets, Schuyler NY	90 000	55-000
USP03	Green Circle, Jackson County, FL	550.000	-
USP04	Dixie Pellets, Selma, AB	-	
USP05	Fram, Appling County Pellets, GE	130.000	
USP07	Great Lakes Renewable Energy, Hay- ward-Rice Lake, Wisconsin	-	-
USP08	Corinth Wood Pellets, Corinth	-	-
USP09	Allegheny Peller, Youngsville, PA	1	-
USP10	Associated Harvest, Lafargeville, NY	-	1
USPIT	Bald Eagle Peller, Tyrone, PA	-	-
USP12	Barefoot Pellet Company, Troy, PA		1.
USP13	Dry Creek Products, Arcade, NY	-	
USP14	Energex Pellet Fuel, Mifflintown, PA	50 000	- 10
USP16	Greene Team Pellet Fael, Garards Fort PA	2	
USP17	Hamer Pellet Fuel, Kenova, WV	-	14
USP18	Hassell & Hughes Lumber Com- pany, Collinwood, TN	*	+5
USP20	Lignetics of West Virginia, Glenville WV		-6
Contraction of the	PA Pellets, Ulysses PA	16 000	30 000
USP26	FURTHERS SULLERS FOR	AVAILABOARD ET	

Borregaard LignoTech



	Augir Peners, Noscaul, Kains Republic	11.030	10.000
	Euro Techno/ Pellemaks, Vologda	70 000	10 000
í.	Topgran, Galich, Kostroma Region	10 000	12
j.	Ecoles	25 000	20 000
2	Ecopel, Kirovsk, Leningrad Region	60 000	-
1	Ecoenergy, Pskov Region	60 000	-
	Biomag Ecotechnology, Petroza- vodsk, Karelia Republic	10 000	10 000
	Veek, Pskov Region	10 000	26
5	Grinlat, Rostov-na-Dony	100 000	100.000
,	Enisey, Krasnovarsky Region	40 000	25.000
	Kruglov CP, Nizny Novgorod	10 000	
	KosmoEnterprise, Irkhutsk	10.000	12
	Lesnye Technology, Tver Region	10 000	-
i	Plussky, Leningrad Region	10 000	6 000
	Reley, Kostroma Region	10.000	-
1	Stod, Tver Region	50.000	25.000
;	EMC Dnepr, Smolensk	140.000	-
1	Biogram, Karelia	12 500	1
	Granula, Moscow Region	20 000	2.000
2	Green Power, Leningrad Region	28 000	20 000
	DOK N*5, Moscow Region	30 000	25 000
	Ruskhimptom, Perm Region	20 800	6 000
3	VEEK+Salotti, Lodeinoe Pole	20 000	-
13	VEEK+Salotti, LO, Lomonosov	10 000	5 000
2	DOK Salon Parketa, Bryansk	10.000	10.000
	SERBIA		
	Bio Energy Point, Boljevac	35 000	
	Bio-therm, Vuckovica	18 000	8 0D0
	Varotech, Novi Sad	12 000	
	Zelena Drina, Bajina Basta CLOSED	23 000	10.000
	O3, Bajina Basta	10.000	-
	Briko, Nova Varos	11.000	-
	Forest Enterprise	31 000	
	Cvijanovic & Compo	15 000	
	SLOVAKIA		
	Drevomax, Rajecke Teplis	\$000	4200
	Biomasa, Kysacky Lieskovec	12 000	9 800
5	Amico Drevo, Oravsk Podzámok	10 000	+
1	BEMPEX, Ltd. Pre ov	10 000	-
1	Ekosolar, Ltd, Pie any	4	
;	P.E.A. Lozorno	-	-
			the second se

USP07	Great Lakes Renewable Energy, Hay- ward-Rice Lake, Wisconsin	•	
USP08	Corinth Wood Pellets, Corinth	3	-
USP09	Allegheny Pellet, Youngsville, PA	-	
LISP10	Associated Harvest, Lafargeville, NY	+	-
USP11	Bald Eagle Pellet, Tyrone, PA	7	100
USP12	Barefoot Pellet Company, Troy, PA	-	-
USP13	Dry Creek Products, Arcade, NY	+	-
USP14	Energex Peller Fuel, Mifflintown, PA	50 000	-
USP16	Greene Team Pellet Fuel, Garanda Fort PA	-	-
USP17	Hamer Pellet Fuel, Kenova, WV	-	12
USP18	Hassell & Hughes Lumber Com- pany, Collinwood, TN	*	
USP20	Lignetics of West Virginia, Glenville WV	+	-
USP26	PA Pellets, Ulysses PA	36 000	3
USP28	Penn Wood Products, East Berlin PA	+	
USP29	Potomac Supply Corporation, Kinsale VA	1	1
USP31	Turman Hardwood Flooring, Galax VA	-	1.4
USP32	Wood Pellets Co., Summerhill PA	-	N
USP34	Anderson Hardwood Pellets , Louisville KY	35 000	
USP35	Barnes Brothers Hardwood Flooring, Hardword AR		10
USP36	CKS Energy, Amory MS		-
USP38	Fiber Resources, Pine Bluff AR	+2	3
USP39	FutureFuel Chemical Company, Batesville AR	3	2
USP40	Hassell & Hoghes Lumber, Collinwood TN		12
USP41	Nature's Earth Pellet, Reform AL	-3	
USP13	Rock Wood Products, The Rock GA	3 000	
USP44	Somerset Hanlwood Flooring. Somerset KY	-	18
USP45	Southern Kentucky Hardwood Flooring, Gamaliel KY	-	- 10
USP48	Wabash Wood Products, Harrison AR	-	e
USP49	American Wood Fibers, Circleville OH		
USP50	Boy Lakes Companies, Oconro Falls WI	*	1
USP51	Bert & Wetta Sales, Larned KS		
USP52	Christopher Lamber Company, Crockett TX	-	
USP53	Dejno's Inc, Kenosha WI	-	
USP54	Elkhorn Industries, Superior WI	-	
USP5.5	Fiber By-Products, White Pigeon MI		
USP56	Good Times Wood Products, Rusk TX		114
USP57	Heartland Pellets / Pope & Talhot		100

- Spearfish SD

000	Provide the Providence	15 000	and the second distance
A08	Ceijanovic & Compo	15 000	
	SLOVAKIA	5000	4200
SKP01	Drevomax, Rajecke Tepôs		9.800
SKP07	Biomasa, Kysucky Lieskovec	12 000	9 800
SKP08	Amico Drevo, Oravsk Podrámok	10.000	
SKP10	BEMPEX, Ltd. Pre ov	10 000	3
SKP11	Ekosolar, Ltd, Pie any	-	A
SKP12	P.F.A. Lozorno	-	÷
SKP13	Ecodrim, Kosice	10.000	+
SKP14	Helioplast, HelioPeleta, Ludanice	8 000	
SKP15	Italian Design, Trencin	12.000	-
SKP16	Jugi, Poltar	8000	
SKP17	KT Service , Banska Bystrica	15 000	-
SKP18	MT Pelet, Záva ná Poruba	6.000	1
	SLOVENIA		
SIP02	Profiles, Hrusevje	15 000	it.
SIP03	PE Enerles, Postojna	50.000	48 000
SIP04	M.A.D.J., Cerknics	24 000	14
	SOUTH AFRICA		
SAP05	Zebra Pellets (GF Energy), Sabie	80.000	-
SAP06	Biotech Fuels, Howick	65 000	+
	SOUTH KOREA		
KRP01	Drying Engineering, Kunsan	300	300
KRP02	Drying Engineering, Gunsan-Si	14 000	-
KRP03	National Forest Coop Fed., Yrom-Gun	constr.	0
KRP04	SK, Hwasan-Gun	constr.	0
	SPAIN		
ESP01	Ecoforest, Toledo		40.000
ESP02	Caryse, Villaseca de la Sagra	150 000	1
ESP03	Ecowarm de Galicia, A Coruna	25 000	12,500
ESP04	Riba, Burgos	60.000	20.000
ESP0.5	Rebrot i Paistatge, Barcelona	25 000	5.000
ESP08	Tresmasa, Salamanca	constr.	0
Laruo	Treatment, satatianten	Consen	1.00
ESPAG	Emossa Navarra		30.000
	Empasa, Navarra Grans del Llucanes, Sant Marri d'Albars	9 600	30 000 1 500
ESPI1	Grans del Llucanes, Sant Marri	9.680 2.5.000	10440 C 100
ESPI 1	Grans del Elucanes, Sant Marti d'Albars	N.	1.500
ESPI1 ESPI3 ESP14	Grans del Llucanes, Sant Marti d'Albars Enerpellet, Muxika	25 000	1.500
ESPI1 ESPI3 ESP14 ESP16	Grans del Elucanes, Sant Marti d'Albars Energellet, Musika Energia Oriental 1, Granada Natural 21 / Farpla, Lleida	2.5 000 20 000	1 500 15 000 -
ESPI1 ESPI3	Grans del Llucanes, Sant Marti d'Albas Energellet, Musika Energia Oriental 1, Granada	25 000 20 000 70 000	1 500 15 000 - 10 000
ESP11 ESP13 ESP14 ESP16 ESP17 ESP19	Grans del Elucanes, Sant Marti d'Albars Energellet, Musika Energia Oriental 1, Granada Natural 21 / Farpla, Lleida Pellets Asturias Rebi, Soria	25 000 20 000 70 000 constr.	1 500 15 000 - 10 000 0
ESP11 ESP13 ESP14 ESP16 ESP17 ESP19	Grans del Elucanes, Sant Marti d'Albars Energellet, Musika Energellet, Musika Foregia Oriental 1, Granada Natural 21 / Farpla, Lleida Pellers Asturias Rebi, Soria Energellet, Vittoria, Basque Country	25 000 20 000 70 000 constr. 25 000	1 500 15 000 - 10 000 0 constr.
ESP11 ESP13 ESP14 ESP16 ESP17 ESP19 ESP20 ESP21	Grans del Llucanes, Sant Marti d'Albars Energia Oriental 1, Granada Natural 21 / Farpla, Heida Pellers Aminas, Asturias Rebi, Soria Energeller, Vintoria, Basque Country Energeller, Cordoba	25 000 20 000 70 000 conste 25 000 15 000	1 500 15 000 - 10 000 0 constr.
ESP16 ESP17 ESP19 ESP20	Grans del Elucanes, Sant Marti d'Albars Energellet, Musika Energellet, Musika Foregia Oriental 1, Granada Natural 21 / Farpla, Lleida Pellers Asturias Rebi, Soria Energellet, Vittoria, Basque Country	25 000 20 000 70 000 constr. 25 000 15 000	1 500 15 000 - 10 000 0 constr. 0 -

SP51	Bert & Wetta Sales, Larned KS		-
ISP52	Christopher Lumber Company, Crockett TX	-	-
SP53	Dejno's Inc, Kenosha WI	-	-
ISP54	Elkhorn Industries, Superior WI	-	8
SP55	Fiber By-Products, White Pigeon MI	-	4
SP56	Good Times Wood Products, Rosk TX		*
SP57	Heartland Pellets / Pope & Talbot Inc, Spearfish SD		-
ISP58	Koetter and Smith, Borden IN	-	+
ISP59	Maeder Brothers Quality Wood Pellets,Weidman MI		-
ISP60	Marth Wood Shaving Supply, Marathun WI	-	-
15261	Michigan Wood Pellet Fuel, Holland MI		-
ISP62	Michigan Wood Pellet, Grayling MI	-	
ISP64	Northcuit Woodworks, Grockett TX	-	-
ISP66	Ozark Hardwood Products, Seymour MO		-
JSP67	Patterson Wood Products, Nacogaloches TX	-	-
ISP68	Pennington Seed Inc, Greenfield MO		-
ISP69	Pike Pellets, Griggsville IL	-	
/SP71	Valcan Wood Products, Kingsford MI		-
3SP73	Bear Mountain Forest Products, Cas- cade Locks OR		-
JSP74	CNZ Corporation, Sheridan WY		-
JSP7.5	Enchantment Biomass Products, Ru- idoso Downs NM		+
1SP76	Eureka Pellet Mills, Missoula MT		17/
JSP77	Forest Energy, Show Low AZ	14	100
JSP78	Lignetics, Sandpoint ID	-	-
ISP79	Southwest Forest Prod., Phoenix AZ	-	
JSP80	Sunizona Greenhouses, Wilcox AZ	-	÷.
JSP81	West Oregon Wood Products, Co- lumbia City, OR	50 000	
JSP83	West Oregon Wood Products, Banks OR	50.000	*
.SP84	Bear Mountain Forest Products, Brownsville OR	1	-
JSP85	Bayou Pellets, Louisiana	75 000	-
JSP86	Maine Wood Pellets, Athens ME	2	10
USP87	Bayou Wood Pellets, West Monroe LA	-	-
ISP88	Piney Woods Pellets, Wiggins MS	*	1
USP89	Badgerland Pellets, Plymouth WI	-	-
USP90	Great Lakes Renewable Energy, Hayward	5	-
USP91	Pallets & Crates International, Ela Paso TX	-	*
USP92	SunRise Agra Fuels Development, Bird Island MN	1	-
USP93	Spur Mountain Timber, Boutiful UT	-	
USP94	Briar Creek, Sylvania GA	15.000	
USP95	Confluence Energy, Kremmling CO		

Some companies in WP





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